

# Technical Data Sheet

## Product:

Interior Lacquer for Internal Protection

### General Characteristic and Conditions:

<b>Characterization</b>	A thin layer of film which creates an extremely resistant barrier. The barrier is suitable for a variety of formulae ranging from alkaline fillings (hair dyes) to acidic fillings (tomato pastes).
<b>Field of Application</b>	Aluminium Tubes
<b>Colour</b>	Gold
<b>Binder</b>	Combination of Synthetic Resins
<b>Application</b>	By Spray
<b>Preparation</b>	Applied after Annealing Process
<b>Curing Time</b>	5' at 260°C to 10' at 240°C
<b>Stability</b>	6 months in closed original packaging at a dry place with room temperatures of ( $\leq 25^{\circ}\text{C}$ )

### Chemical and Physical Characteristics:

<b>Delivery Viscosity according to DIN 53211/20°C</b>	DIN 4/40 $\pm$ 5
<b>Application Viscosity</b>	DIN 4/40 $\pm$ 5
<b>Solids Content</b>	33 $\pm$ 2%
<b>Density</b>	0,949 g/cm <sup>3</sup> (average value)
<b>Thinner</b>	48267
<b>Recommended Film Thickness</b>	Wet: 25-32 g/m <sup>2</sup> Dry: 8-10 $\mu\text{m}$

## Hazard and Waste Management:

All information regarding disposal of chemicals should be adhered to according to regulation. Further advice is available in the product safety sheets which can be requested for inspection.

## Important Notice:

\*Reported values are only representative samples and are subject to variation.

Further, all of the above information is subject to revision according to circumstances/customer requirements and should only be used as a reference to the general characteristics of the materials used in production. The customer is under a duty to examine the product to check that it is suitable for their individual requirements.

Aluminate does not assume any liability in connection to the changes and/or suitability of the product characteristics as presented above